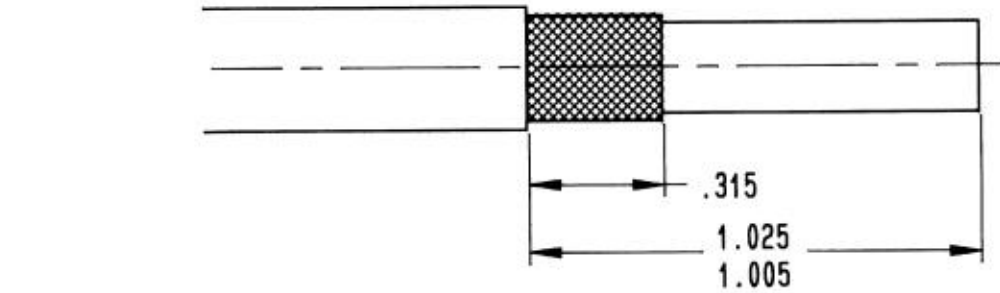


Series
NSX

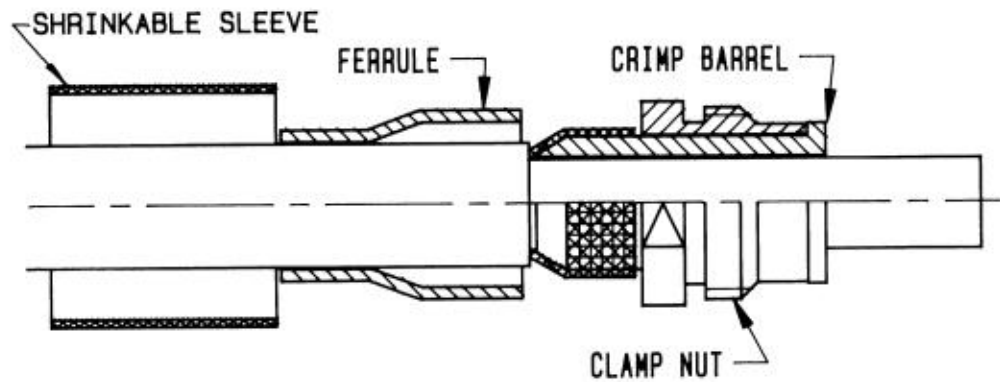
SIZE 1 COAXIAL CONTACT - WIRING INSTRUCTIONS
FOR E-0406WD CABLE

Issue:
8 FEB.95

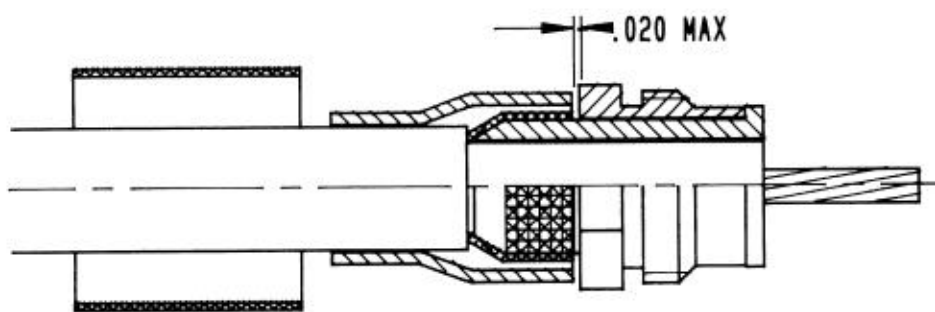
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1 / 1



STEP 1
STRIP CABLE JACKET TO DIMENSIONS SHOWN

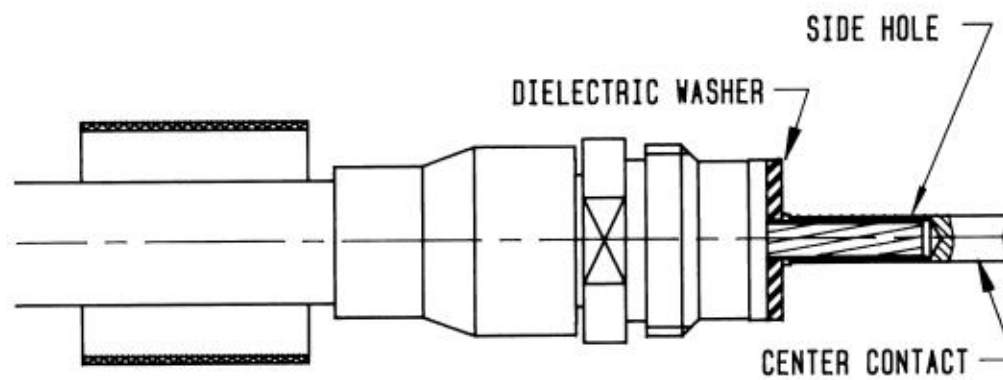


STEP 2
SLIDE FERRULE AND THE SHRINKABLE SLEEVE OVER THE CABLE FLARE BRAID
SLIDE CRIMP BARREL FITTED WITH CLAMP NUT OVER DIELECTRIC AND PLACE BRAID ON KNURLED AREA

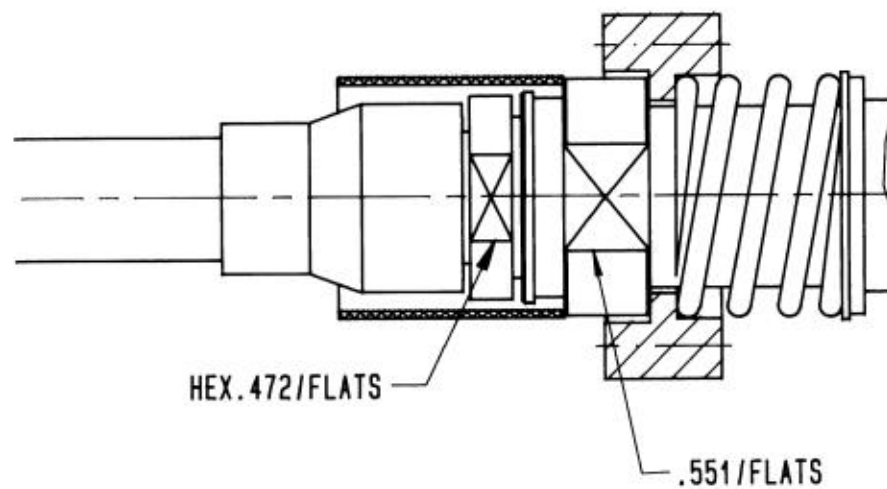


STEP 3
SLIDE FERRULE OVER BRAID MAINTAINING A GAP BETWEEN FERRULE AND CLAMP NUT. CRIMP FERRULE USING:
CRIMPING TOOL M22520/5-01 (RADIALL 282293)
DIE M22520/5-61 (RADIALL 282247)

BE SURE THAT CLAMP NUT REMAINS TO ROTATE THEN TRIM DIELECTRIC



STEP 4
SLIDE DIELECTRIC WASHER OVER CENTER CONDUCTOR THEN CENTER CONTACT. CRIMP CENTER CONTACT USING:
CRIMPING TOOL M22520/1-01 (RADIALL 282291)
SELECTOR 8
POSITIONER M22520/1-13 (RADIALL 282997) GREEN



STEP 5
INTRODUCE THE CABLE INTO THE OUTER CONTACT SCREW AND TIGHTEN THE CLAMP NUT WITH 32 IN-LBS TORQUE

SLIDE THE SHRINKABLE SLEEVE AGAINST THE CONTACT SHOULDER THEN SHRINK

This information is given as an indication. In the continual goal to improve our products, we reserve the right to make any modifications judged necessary.

4112 9311

CREATION				
PEN:				
NOM: BALDYROU				
DATE: 8 FEB.95				
APPR. VALGRESY				
Issue	Revisions	Name	Approved	